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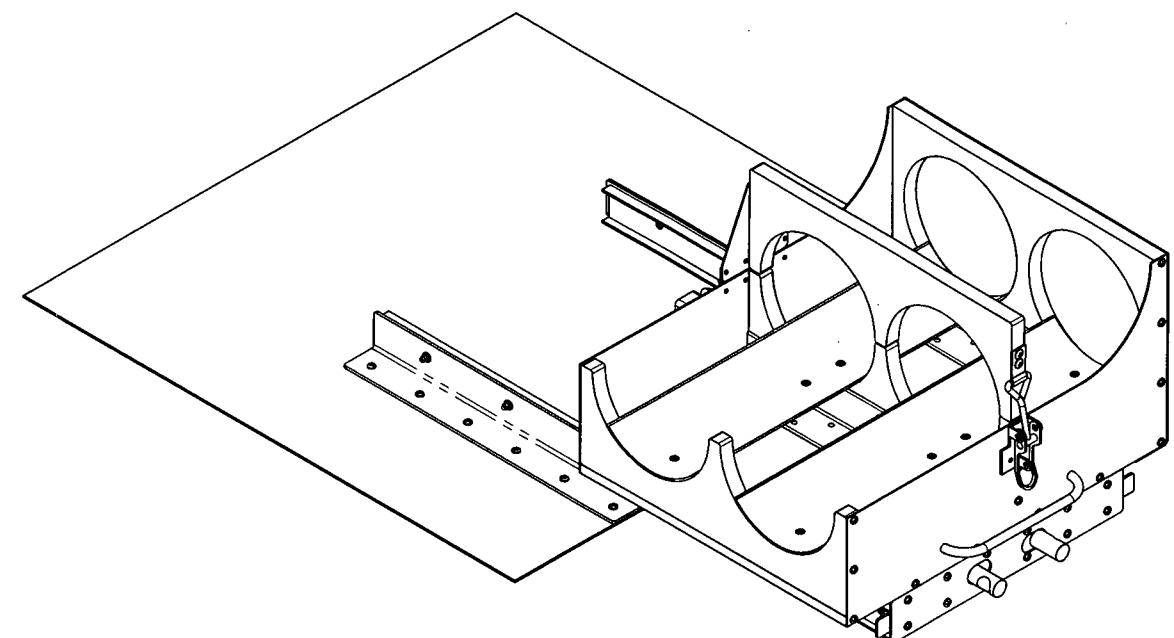
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ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	X	D4402-041	OXYGEN SHELF INSTALLATION
2	1	205-031-199-253	SHELF ASSY
3	2	D3622-1	BALL STUD
4	1	D4399-041	OXYGEN UPPER SHELF ASSEMBLY
5	1	D4401-041	OXYGEN LOWER SHELF ASSEMBLY
6	1	D4402-1	OUTER ANGLE, LH
7	1	D4402-2	OUTER ANGLE, RH
8	1	D4402-3	GAS SPRING SUPPORT
9	2	02K3216	DRAWER SLIDES
10	25	80-005-2-8	INSERT
11	1	80-005-4-8	INSERT
12	1	D3552-19	DOOR PROP
13	12	MS21042L3	NUT
14	1	MS21042L5	NUT
15	6	MS24694-S51	SCREW
16	6	MS24694-S52	SCREW
17	25	MS27039-1-08	SCREW
18	12	NAS1149D0363J	WASHER
19	2	NAS1149D0563J	WASHER



D4402-041 OXYGEN SHELF INSTALLATION

RELEASED
2011-05-27
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- NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 20.10 lbs

A	NEW ISSUE	DC	11.05.18
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>SC</i>	DART AEROSPACE LTD HAWKSLEY, ONTARIO, CANADA	
DRAWN	<i>SC</i>		
CHECKED	<i>SC</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	D4402	SHEET 1 OF 8
APPROVED	N/A	TITLE	SCALE
DE APPR.	N/A	OXYGEN SHELF	NTS
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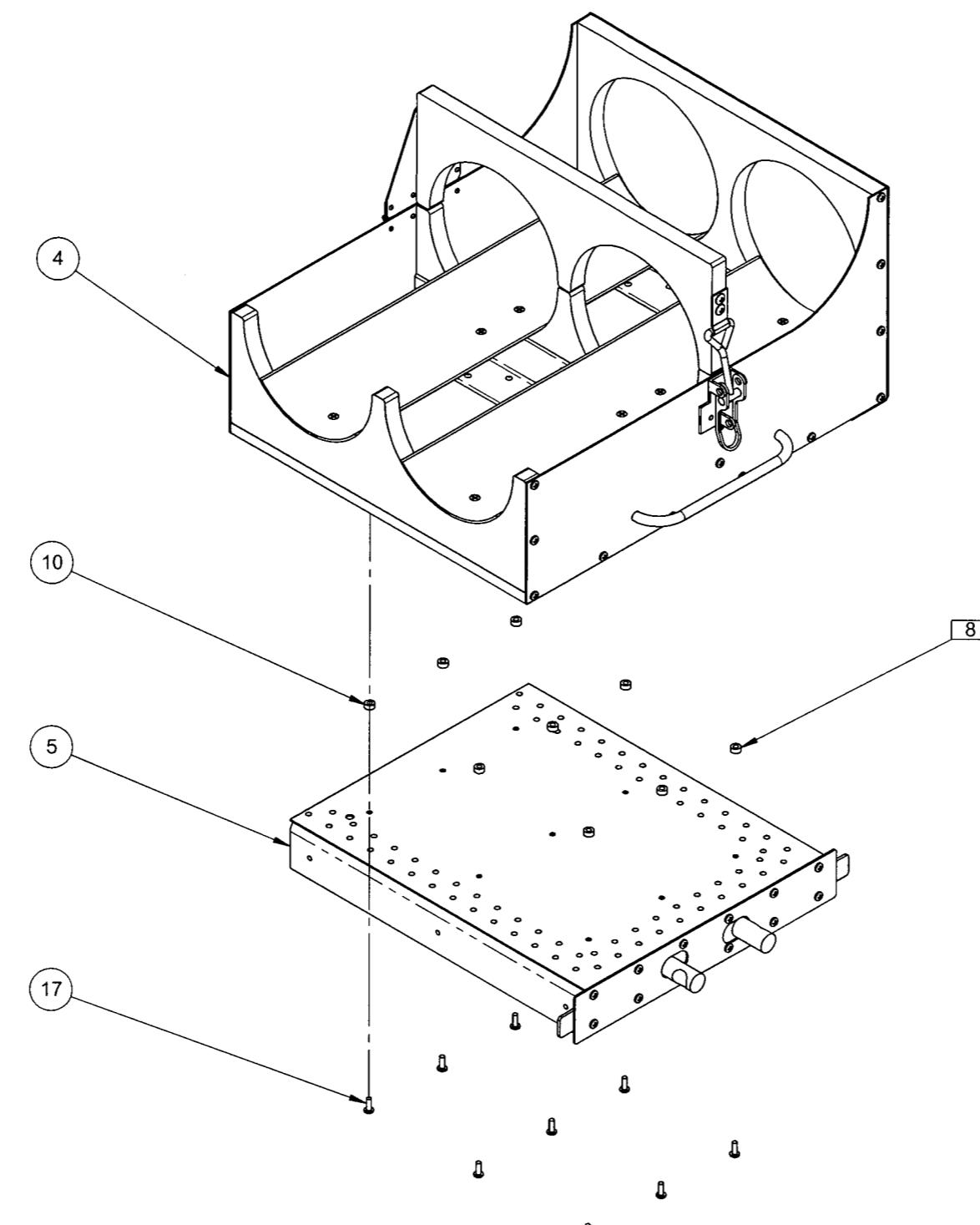
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- NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: N/A
8) POT INSERTS PER BHT-ALL-SRM PARAGRAPH 3.2.12 (9 PL)

D4402-041 OXYGEN SHELF INSTALLATION, STEP 1

DESIGN	DC	DART AEROSPACE LTD
DRAWN	DC	HAWKESBURY, ONTARIO, CANADA
CHECKED	BP	DRAWING NO.
MFG. APPR.	N/A	REV. A
APPROVED	N/A	D4402
DE APPR.	N/A	SHEET 2 OF 8
DATE	11.05.18	TITLE
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		NTS
		OXYGEN SHELF
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2011-05-27
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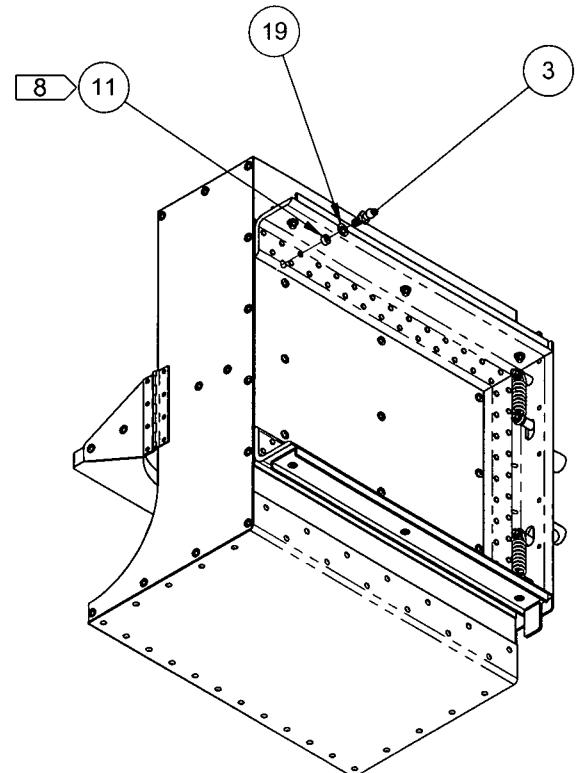
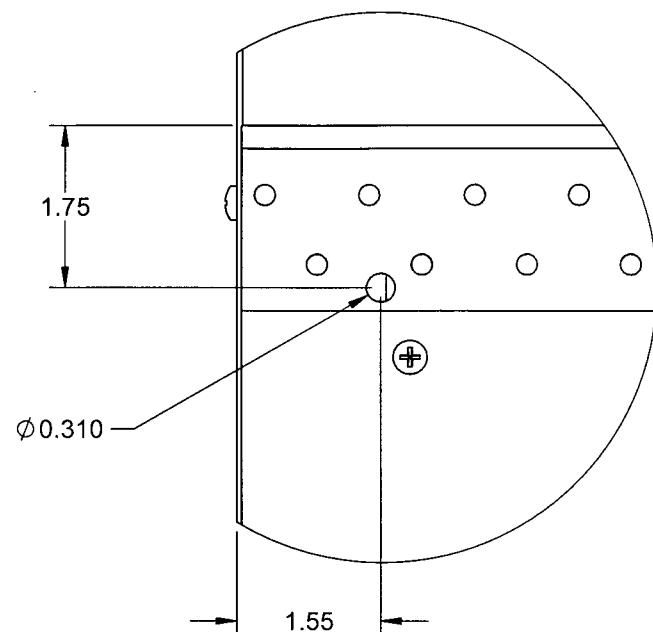
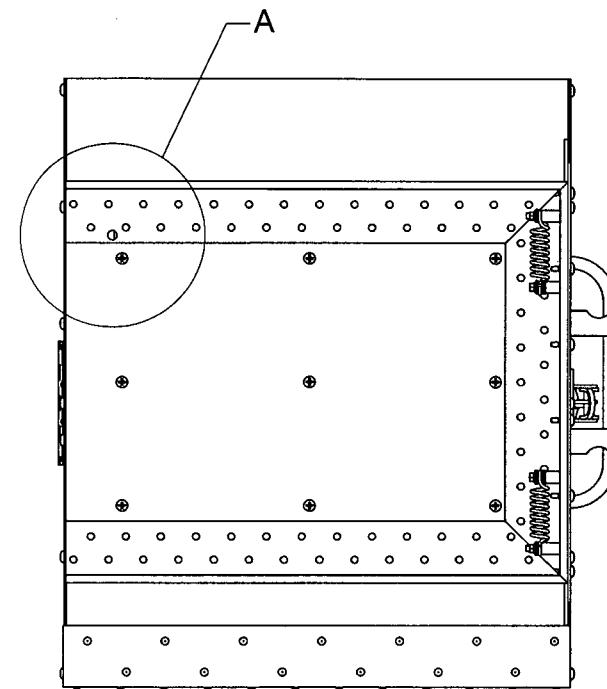
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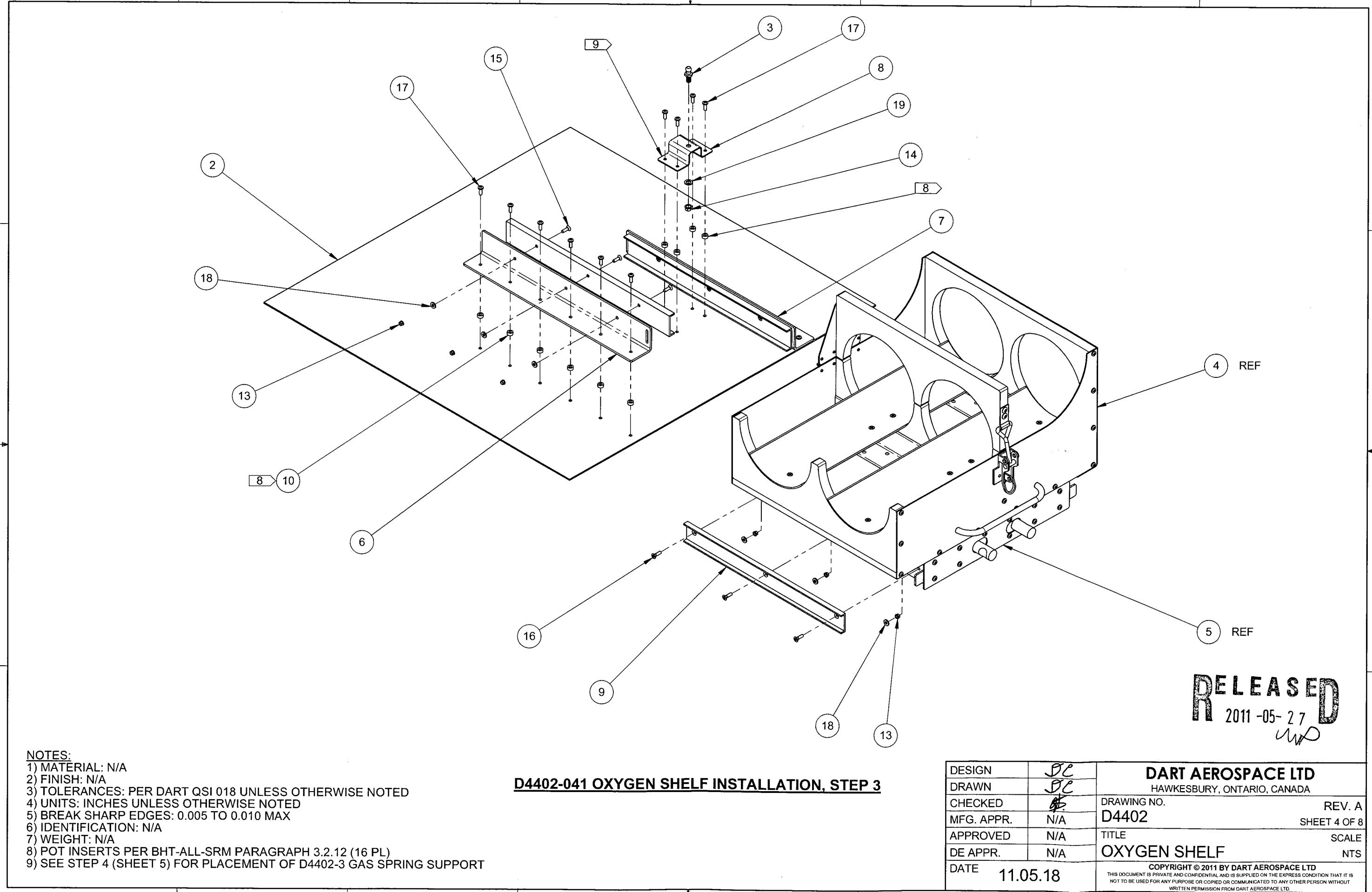
**DETAIL A
SCALE 3X**

D4402-041 OXYGEN SHELF INSTALLATION, STEP 2

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2011-05-27
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NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: N/A
8) POT INSERT PER BHT-ALL-SRM PARAGRAPH 3.2.12 (1 PL)

DESIGN	<i>DC</i>	DART AEROSPACE LTD
DRAWN	<i>DC</i>	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>SP</i>	DRAWING NO.
MFG. APPR.	N/A	REV. A
APPROVED	N/A	D4402
DE APPR.	N/A	SHEET 3 OF 8
DATE	11.05.18	TITLE
		SCALE
		OXYGEN SHELF
		NTS
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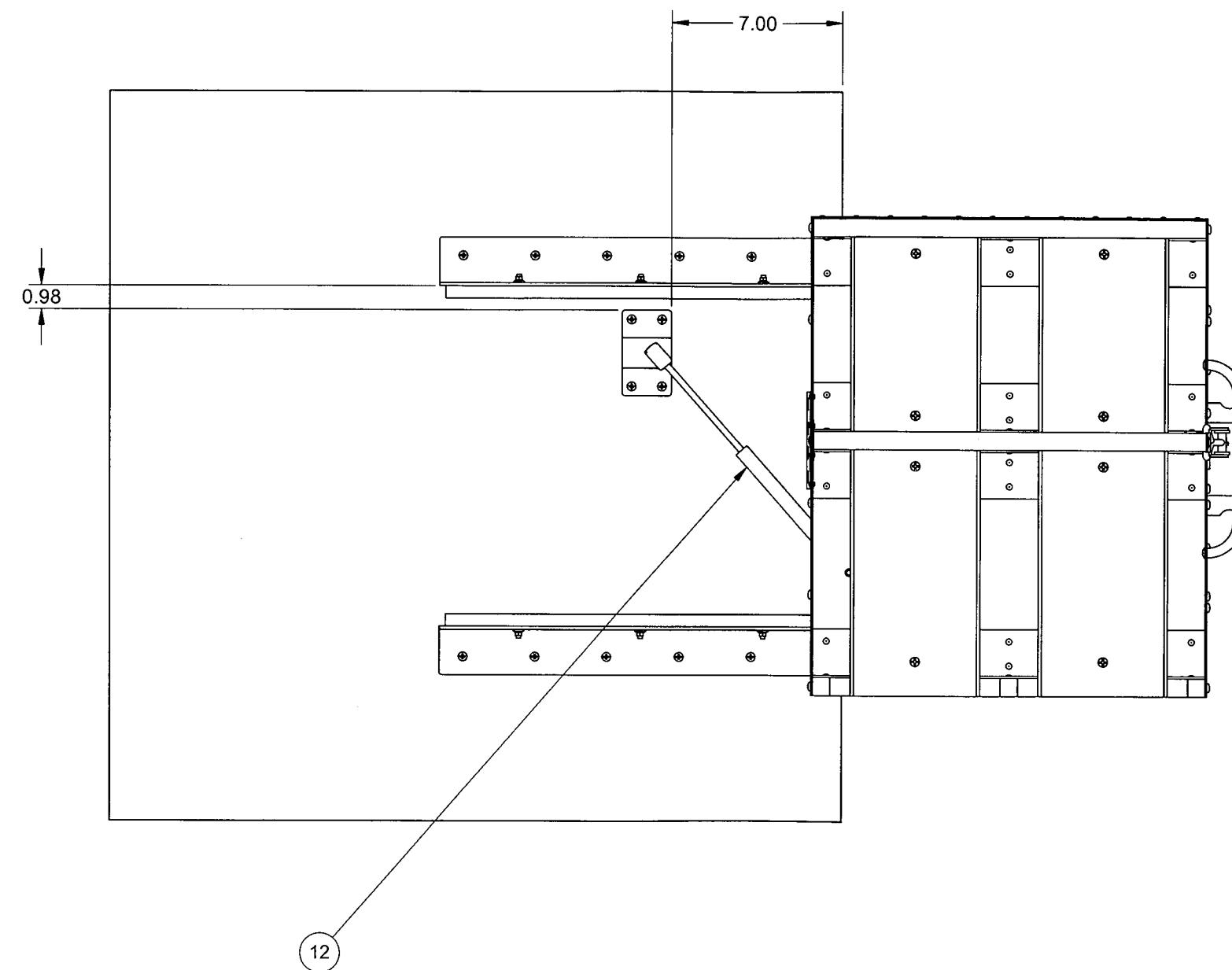
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D4402-041 OXYGEN SHELF INSTALLATION, STEP 4

- NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: N/A

DESIGN	DC	DART AEROSPACE LTD
DRAWN	DC	HAWKESBURY, ONTARIO, CANADA
CHECKED	AS	DRAWING NO.
MFG. APPR.	N/A	REV. A
APPROVED	N/A	D4402
DE APPR.	N/A	SHEET 5 OF 8
DATE	11.05.18	TITLE
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		NTS
		OXYGEN SHELF
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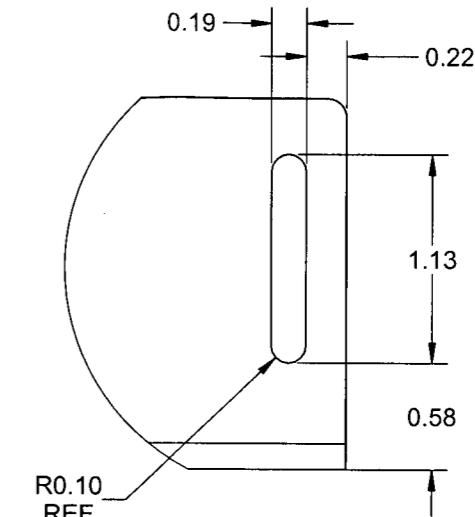
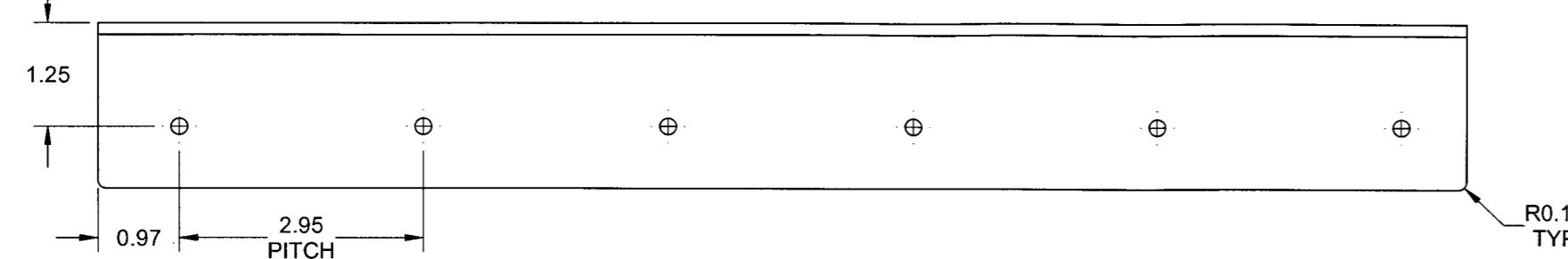
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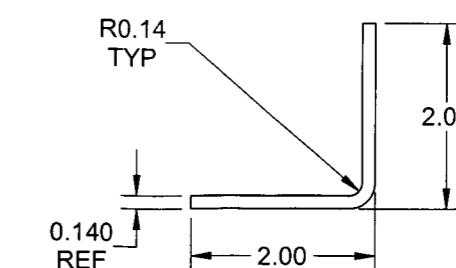
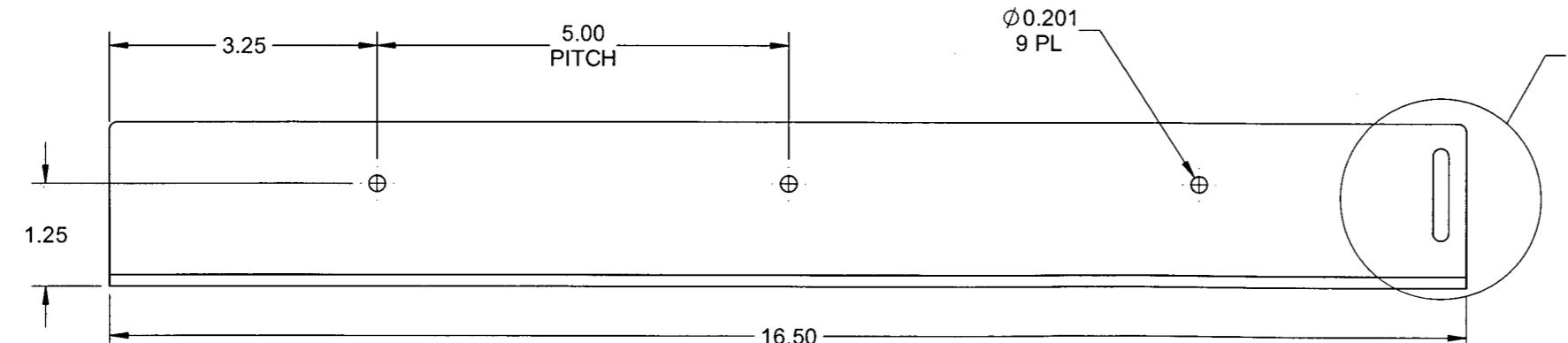
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**DETAIL B
SCALE 1X**



**D4402-1 OUTER ANGLE, LH (SHOWN)
D4402-2 OUTER ANGLE, RH (OPPOSITE)**

NOTES:

- 1) MATERIAL: 2024-T3 ALUMINUM ANGLE
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.31 lbs

DESIGN	DC	DART AEROSPACE LTD	
DRAWN	DC	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AS	DRAWING NO.	
MFG. APPR.	N/A	D4402	REV. A
APPROVED	N/A	SHEET 6 OF 8	
DE APPR.	N/A	TITLE	SCALE
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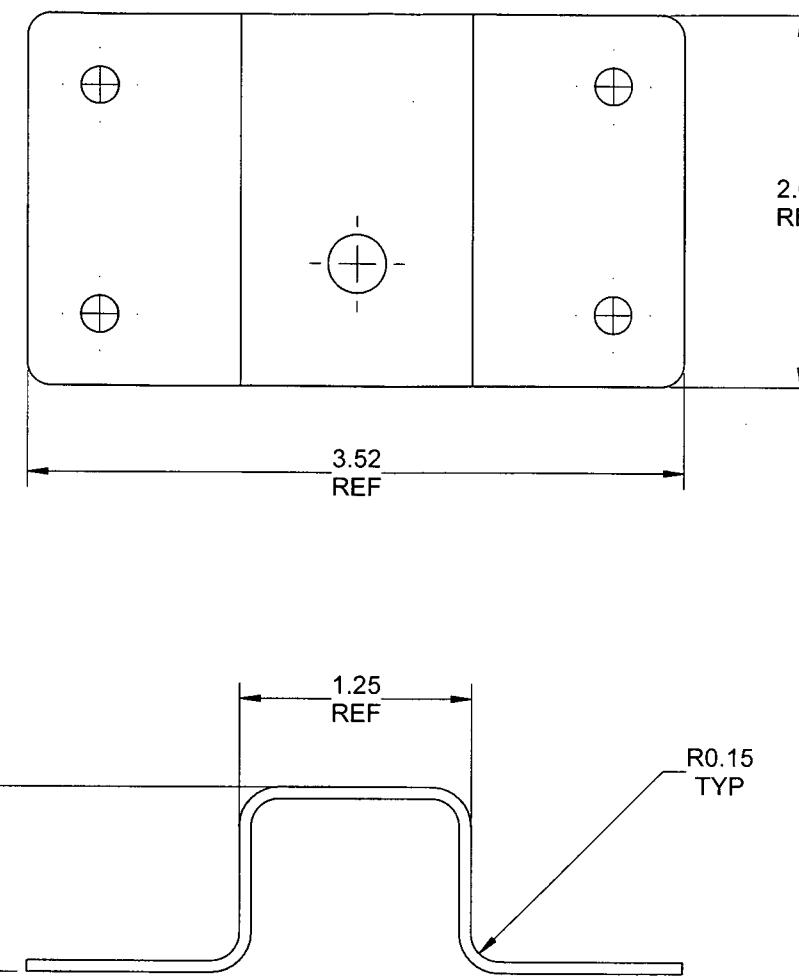
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D4402-3 GAS SPRING SUPPORT

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2011-05-27
[Signature]

- NOTES:
- 1) MATERIAL: MADE FROM D4402-3F
 - 2) FINISH: POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.02 lbs

DESIGN	<i>DC</i>	DART AEROSPACE LTD
DRAWN	<i>DC</i>	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>SP</i>	DRAWING NO.
MFG. APPR.	N/A	REV. A
APPROVED	N/A	D4402
DE APPR.	N/A	SHEET 7 OF 8
DATE	11.05.18	TITLE
		SCALE
		NTS
		OXYGEN SHELF
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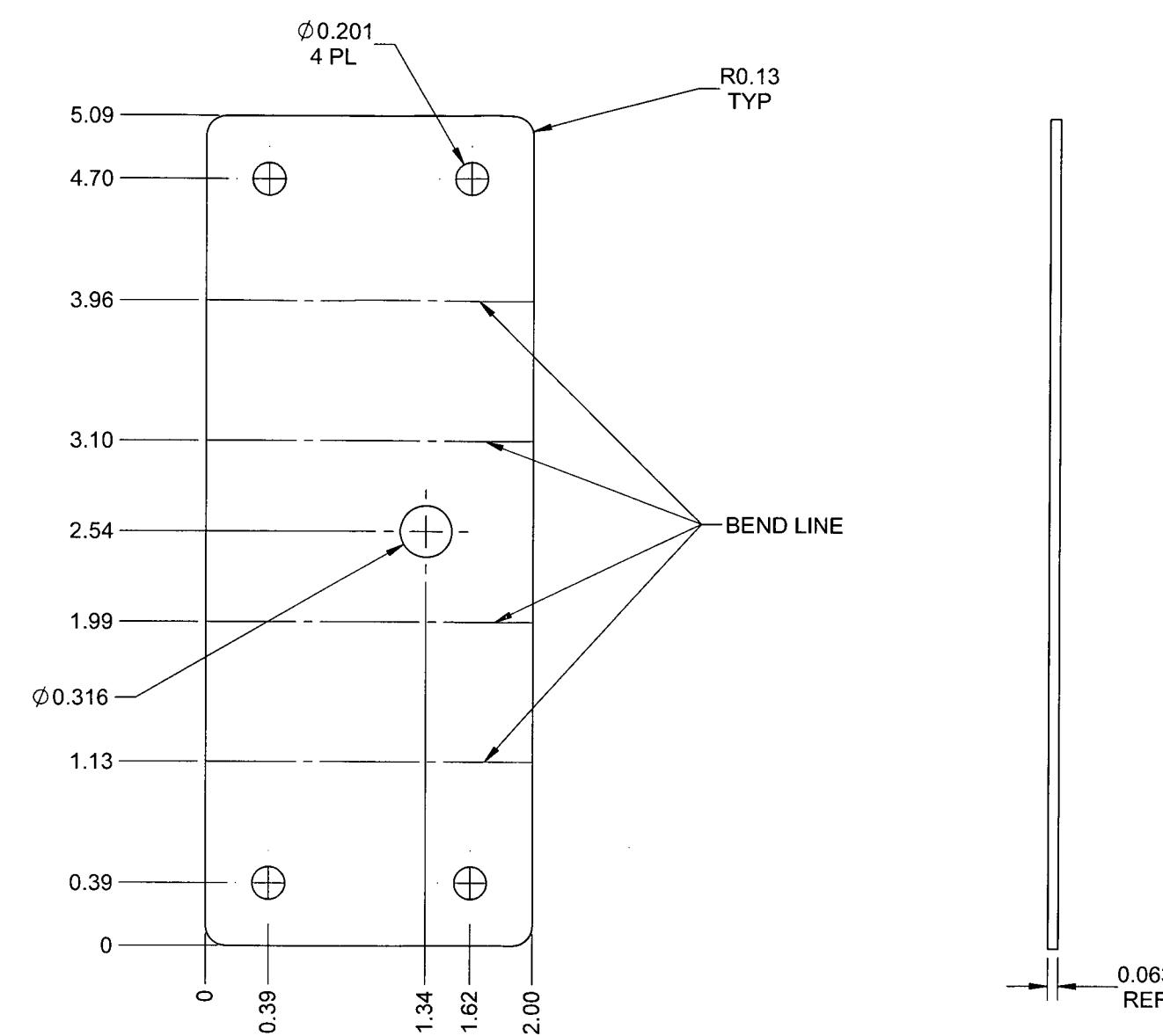
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D4402-3 GAS SPRING SUPPORT

- NOTES:
- 1) MATERIAL: 2024-T3 OR 6061-T6 ALUMINUM SHEET, 0.063 THICK
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.02 lbs

DESIGN	DC	DART AEROSPACE LTD	
DRAWN	DC	HAWKESBURY, ONTARIO, CANADA	
CHECKED	BP	DRAWING NO.	
MFG. APPR.	N/A	D4402	REV. A
APPROVED	N/A	SHEET 8 OF 8	SCALE
DE APPR.	N/A	TITLE	
DATE	11.05.18	OXYGEN SHELF	NTS

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